## CLAIMS

## WHAT IS CLAIMED IS:

in # 5

1. A pipe coupling for joining two portions of a pipe, the pipe coupling comprising:

an inlet portion;

an outlet portion disposed opposite the inlet portion;

an intermediate portion disposed between the inlet and outlet portions for providing relative movement between the inlet portion and the outlet portion;

the intermediate portion having a plurality of corrugations disposed about a circumference of the pipe coupling, each corrugation having first and second ends;

each corrugation disposed at an angle substantially perpendicular to maximum tensile stresses imposed on the pipe;

the first and second ends of each corrugation terminating at a transition area where each said end blends with the inlet portion and outlet portion, respectively; and

the transition area forming a smooth curve defined by a second order or third order function, the transition area extending from an axis of each corrugation to either a longitudinal axis of the pipe coupling or an axis perpendicular to the axis of the pipe coupling.

- 2. The pipe coupling according to claim 1 wherein the smooth curve is in the form of an ellipse.
  - 3. The pipe coupling according to claim 1 wherein the smooth curve is circular.
- 4. The pipe coupling according to claim 1 wherein a shape of the transition area forms a smooth curve that is approximated by a circle.
- 5. The pipe coupling according to claim 1 wherein a shape of the transition area forms a smooth curve that is approximated by one of a plurality of graduated radii.

- 6. The pipe coupling according to claim 1 wherein a shape of the transition area forms a smooth curve that is approximated by one of a plurality of graduated radii and straight segments.
  - 7. A pipe coupling for joining two portions of a pipe, the pipe coupling comprising: an inlet portion;

an outlet portion disposed opposite the inlet portion;

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an intermediate portion disposed between the inlet and outlet portions for providing relative movement between the inlet portion and the outlet portion;

the intermediate portion having a plurality of corrugations disposed about a circumference of the pipe coupling;

each corrugation having first and second arms diverging from a common vertex toward the inlet portion and outlet portion, respectively;

each arm disposed at an angle substantially perpendicular to maximum tensile stresses imposed on the pipe;

each arm terminating at a transition area where each arm of the corrugation blends with the inlet portion and outlet portion, respectively; and

the transition area forming a curve described by a second order or third order function, the curve extending from an axis of each arm to either a longitudinal axis of the pipe coupling or an axis perpendicular to the axis of the pipe coupling.

8. The pipe coupling according to claim 7 wherein each corrugation is parallel to an adjacent corrugation and wherein the plurality of corrugations are disposed continuously around a circumference of the pipe coupling.

- 9. The pipe coupling according to claim 7 wherein each corrugation is not parallel to an adjacent corrugation and wherein the plurality of corrugations are disposed continuously around a circumference of the pipe coupling.
- 10. The pipe coupling according to claim 7 wherein the smooth curve is in the form of an ellipse.
  - 11. The pipe coupling according to claim 7 wherein the smooth curve is circular.
- 12. The pipe coupling according to claim 7 wherein a shape of the transition area forms a smooth curve that is approximated by a circle.
- 13. The pipe coupling according to claim 7 wherein a shape of the transition area forms a smooth curve that is approximated by one of a plurality of graduated radii.
- 14. The pipe coupling according to claim 7 wherein a shape of the transition area forms a smooth curve that is approximated by one of a plurality of graduated radii and straight segments.